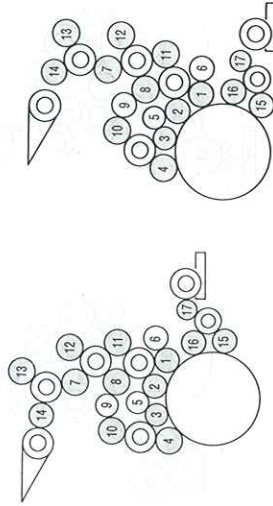


RYOBI 522PF

Note: O = Rubber roller

<Second unit>

<First unit>



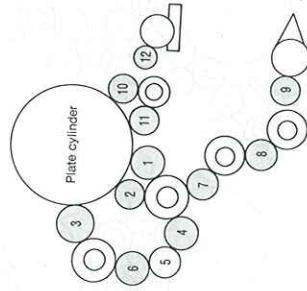
Roller name, Part No., Dimensions and Material

No.	Roller name	Part No.	Outer dia. [mm (inch)]	Effective length [mm (inch)]	Material
1	Ink first form roller	5522 57 250-1	49(1.929")	510(20.08")	Rubber
2	Ink second form roller	5522 57 260-1	47(1.850")	510(20.08")	Rubber
3	Ink third form roller	5522 57 270-1	45(1.772")	510(20.08")	Rubber
4	Ink fourth form roller	5522 57 280-1	51(2.008")	538(21.181")	Rilsan
5	Ink distributor roller	5522 51 130-1	48(1.811")	538(21.181")	Rilsan
6	Ink distributor roller	5522 51 140-1	46(1.811")	538(21.181")	Rilsan
7	Ink distributor roller	5522 51 130	52(2.047")	515(20.28")	Rubber
8	Ink distributor roller	5522 51 130	52(2.047")	515(20.28")	Rubber
9	Ink distributor roller	5522 51 120-1	52(2.047")	515(20.28")	Rubber
10	Ink distributor roller	5522 51 110	52(2.047")	515(20.28")	Rubber
11	Ink distributor roller	5522 51 110	52(2.047")	515(20.28")	Rubber
12	Ink distributor roller	5522 51 110	52(2.047")	515(20.28")	Rubber
13	Ink distributor roller	5522 51 110	52(2.047")	515(20.28")	Rubber
14	Ink ductor roller	5522 52 270	45.5(1.791")	535(20.67")	Rubber
15	Water first form roller	5522 53 430-2	43.8(1.724")	525(20.67")	Rubber
16	Water second form roller	5522 53 440-2	43.8(1.724")	525(20.67")	Rubber
17	Water ductor roller	5522 52 340	36(1.417")	540(21.26")	Rubber

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Note: O = Rubber roller

<Perfecting unit>



Roller name, Part No., Dimensions and Material

No.	Roller name	Part No.	Outer dia. [mm (inch)]	Effective length [mm (inch)]	Material
1	Ink first form roller	5523 57 210-2	52.5(2.067")	510(20.08")	Rubber
2	Ink second form roller	5523 57 220-2	44.8(1.764")	510(20.08")	Rubber
3	Ink third form roller	5523 57 230-2	57(2.244")	510(20.08")	Rubber
4	Ink distributor roller	5522 51 110	52(2.047")	515(20.28")	Rilsan
5	Ink distributor roller	5522 51 140-1	46(1.811")	515(20.28")	Rilsan
6	Ink distributor roller	5522 51 120	52(2.047")	515(20.28")	Rubber
7	Ink distributor roller	5522 51 120	48(1.890")	515(20.28")	Rubber
8	Ink distributor roller	5522 51 120	48(1.890")	515(20.28")	Rubber
9	Ink ductor roller	5522 53 440-2	43.8(1.724")	525(20.67")	Rubber
10	Water first form roller	5522 53 430-2	43.8(1.724")	525(20.67")	Rubber
11	Water second form roller	5522 53 430-2	43.8(1.724")	525(20.67")	Rubber
12	Water ductor roller	5523 52 380	36(1.417")	540(21.26")	Rubber